

# Brass Spray



## high-grade effective

WEICON Brass Spray is a metallic coating with a high brass content and a colour shade typical of brass. For the protection and optical refinement of various materials.

Brass Spray can be used in restoration work, for decorative purposes, in arts and crafts, hobby and do-it-yourself applications. It is suited for the sustainable repair of yellow chrome-plated parts which have been damaged by drilling, welding or milling.

## Technical Data

Colour	brass-metallic, matt
Application	indoors and outdoors
Binding agent	acrylic resin
Pigment	brass pigments
Pigment purity	approx. 99,9% Ms
Percentage of metal in dry film	52 %
Specific weight	0,9 - 1,0 g/cm <sup>3</sup>
Recommended primer	Zinc-Spray
Processing temperature	+5 to +35, optimal +18 to +35 °C
Consumption at 1.5 cross coats	120 ml/m <sup>2</sup>
Layer thickness at 1.5 cross coats	20 -30 µm
Dust dry after	10 min.
Hardened after	4 -6 h
Overpaintable after	4-6 h
Abrasion-resistant yes/no	abrasion-resistant

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Cross cutting DIN 53151/ ISO 2409	cross cut characteristic value GT 0 to GT 1
Mandrel bend test DIN EN ISO 1519	no hair cracking
Top coating	not required
Storage stability	24 months
Temperature resistance	-50 to +300 °C

## Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

## Processing

Shake can before use till the mixing ball can be heard. Spray on evenly and crosswise at room temperature (approx. +20°C) and at about 25 cm distance from surface. Dust-dry after approx. 10 minutes, fully hardened after approx. 4-6 hours.

## Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

## Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Available sizes:

11102400 Brass Spray 400 ml

## Accessories:

11207400 Surface Cleaner, 400 ml  
11850200 Hand Protective Foam, 200 ml

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